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This document has been prepared in accordance with Standard EN ISO/IEC 17 050-1

This product is manufactured in accordance with Standard EN 312

№	Mechanical properties and general tolerances	Test method	Unit	Requirements				
				Thickness range (mm, nominal)				
				≥ 8 to 13	> 13 to 20	> 20 to 25	> 25 to 32	> 32 to 40
1	Tolerances on nominal dimensions	EN 324-1						
	- Thickness (sanded) within and between boards		mm	± 0.3				
	- Length and width		mm	± 5				
	- Density		kg/m³	± 10 %				
2	Edge straightness tolerance	EN 324-2	mm/m	≤ 1.5				
3	Squareness tolerance	EN 324-2	mm/m	≤ 2				
4	Moisture content	EN 322	%	5 - 13 %				
5	Density	EN 323	kg/m³	660	650	640	630	620
6	Bending strength	EN 310	N/mm²	≥ 15	≥ 14	≥ 12	≥ 11	≥ 9
7	Modulus of elasticity in bending	EN 310	N/mm²	≥ 2050	≥ 1950	≥ 1850	≥ 1700	≥ 1550
8	Tensile strength	EN 319	N/mm²	≥ 0.45	≥ 0.45	≥ 0.4	≥ 0.35	≥ 0.3
9	Thickness swelling, (24 h.)	EN 317	%	≤ 17	≤ 14	≤ 13	≤ 13	≤ 12
10	Water absorption, (24 h.)	EN 317	%	≤ 50	≤ 50	≤ 50	≤ 50	≤ 50
11	Tensile strength after cross examination by boiling	EN 1087-1	N/mm²	≥ 0.09	≥ 0.08	≥ 0.07	≥ 0.07	≥ 0.06
12	Surface soundness	EN 311	N/mm²	≥ 0.8				
13	Screw hold edge	EN 320	N	≥ 450				
14	Formaldehyde emissions: Complies with the requirements of Regulation (EU) 2023/1464 (REACH, Annex XVII, Entry 77)	EN 717-1	mg/m³	≤ 0,062 mg/m³				

NOTE: The values are characterised by a moisture content in the material corresponding to a relative humidity of 65 % and a temperature of 20 °C.

NOTE: Upon customer's demand we may offer FSC™ certified products. FSC certified products are specified in the invoice.

Application: Particleboards, three-layered, flat-pressed.
 - P3 type intended for non-bearing structures and use in damp conditions.

Delivery dimensions (mm) (length and width) - 1830 - 3660
 - 1830 - 2440
 - 2070 - 2800



Elaborated: **Quality Control Manager**

Ahmed Daudov

Approved: **General Manager**

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